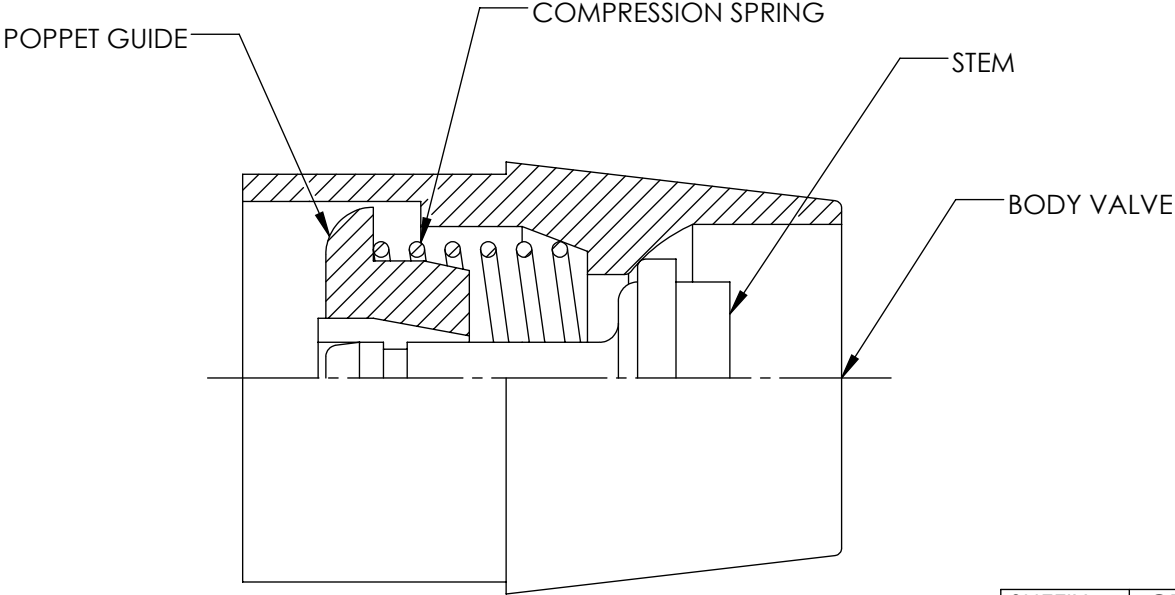


DRAWING NO. C730ROAX	REV A	Customer Drawing	REVISION HISTORY			
			REV	DESCRIPTION (ECO)	DATE	APPROVED
			A	NEW DRAWING ECO 6502	4/30/15	AK



SUFFIX	CRACK PRESSURE / TOLERANCE	
20	2 PSI	± 15%
35	3.5 PSI	± 15%
50	5 PSI	± 10%

NOTES:

1. SUFFIX "X" INDICATES NOMINAL CRACK PRESSURE IN PSI.

MOLDED PARTS:
GATES, PARTING LINES, AND FLASH PER QUALITY CRITERIA

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DRAWN BY	DMC	DATE	4/30/15
APPROVED BY		DATE	
MATERIAL			
FINISH			
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: ANGULAR: ± 1° TWO PLACE DECIMAL ± .01 THREE PLACE DECIMAL ± .005		THIRD ANGLE PROJECTION 	


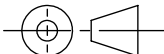
		Halkey-Roberts	
TITLE ORAL INFLATION VALVE, ASSY.			
SIZE	DRAWING NO.	REV	
A	C730ROAX	A	
SCALE	DO NOT SCALE DRAWING	SHEET	1 OF 2
4:1			

DRAWING NO. C730ROAX	REV A	Customer Drawing	REVISION HISTORY			
			REV	DESCRIPTION (ECO)	DATE	APPROVED
				SEE SHEET ONE		

SUFFIX	BODY	SPRING	STEM	POPPET GUIDE
20	BLACK ACETAL	SST 2.0 PSI	ALUMINUM SILICONE, 40 DURO	NATURAL POLYPROPYLENE
35	BLACK ACETAL	SST 3.5 PSI	ALUMINUM SILICONE, 40 DURO	NATURAL POLYPROPYLENE
50	BLACK ACETAL	SST 5.0 PSI	ALUMINUM SILICONE, 40 DURO	GAMMA STABLE POLYPROPYLENE

MOLDED PARTS:
GATES, PARTING LINES, AND FLASH PER QUALITY CRITERIA

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DRAWN BY	DMC	DATE	5/11/2015	 Halkey-Roberts
APPROVED BY		DATE		
MATERIAL				
FINISH				TITLE
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: ANGULAR: ± 1° TWO PLACE DECIMAL ± .01 THREE PLACE DECIMAL ± .005		THIRD ANGLE PROJECTION 		ORAL INFLATION VALVE, ASSY
SIZE	A	DRAWING NO.	C730ROAX	REV
SCALE	4:1	DO NOT SCALE DRAWING		SHEET
				2 OF 2